



**CHARACTERISTICS**

- MS polymer based mounting adhesive
- Extremely high initial bonding strength (higher than other **Parabond** products)
- Welding or stamping is in most cases not necessary
- Lower extrudability than **Parabond 700** (perfect dosage and dot-gluing)
- Extremely strong
- Bonds also with slightly moist supports
- Does not cause any corrosion in metal joints
- Suitable for use with natural stone
- Solvent, isocyanate and phthalate free
- Permanently elastic
- U.V. and weather-resistant
- Paintable with most water and solvent based paints

**APPLICATIONS**

- For interior and exterior use.
- Gluing of panels and elements in the interior and ceiling construction: wall cladding elements and ceiling panels (interior), insulation panels (mineral wool, wood-wool cement and plastic foams, PUR, PIR, PS).
- Wooden and plastic laths, ornaments, frames, doorsteps, window sills, skirting boards, roofing elements...
- Gluing and fitting of safety glass in the banking industry and fitting of cable ducts, mitres in aluminium windows, mirrors, etc.
- Can be used for bonding materials in the automotive.
- Bonds without primer on almost all materials used in the construction industry, such as aluminium, galvanized and stainless steel, zinc, copper, natural stone, concrete, brick, HPL panels, treated wood, gypsum, glass, various synthetic materials, etc.

<b>TECHNICAL CHARACTERISTICS</b>	
Basic ingredient	MS polymer
Curing system	By means of humidity
Number of components	1
Skin formation time (23°C and 50% R.V.)	15 minutes
Vulcanisation rate (23°C and 50% R.V.)	2,5 - 3 mm after 24 hours
Density : ISO 1183	1,64 g/ml
Processing temperature	+5°C - +40°C
Shelf life, in the original packing in dry conditions between +5°C - +25°C	12 months
Shore A hardness : ISO 868	65
Elongation at break : ISO 8339	90%
Modulus at break : ISO 8339	2,00 N/mm <sup>2</sup>
Solvent & isocyanate content	0%
Dry matter content	ca. 100%
Temperature resistance	-40°C - +90°C
Extremely good moisture resistance and not sensitive to frost	

<b>PACKING AND COLOURS</b>
<b>12 cartridges of 290 ml/box - 104 boxes/pallet</b>
White, black

Other colours are available on request.

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply.

## METHOD OF USE

### Preparation

The support must be fixed and rigid enough. The support may be slightly damp. The materials to be joined must be clean and free from dust and grease. If necessary, degrease using **Parasilico Cleaner**, MEK, alcohol, or ethanol.

### Primers

For strongly absorbent supports it is recommended to use **DL 2001 Primer**. It is advisable to do bonding tests. It is the user's responsibility to check whether the product is suitable for his application. Our technical department could be consulted.

### Application

- Use in well-ventilated rooms. Good ventilation is important during application and vulcanisation of the product.
- Apply **Parabond 800** with the supplied nozzle in strips or dots to the base or on the element to be bonded. The strips must be applied in vertical rows. Apply the strips parallel to each other, to allow the humidity to reach the adhesive between the strips.
- Bring together the parts to be joined as quickly as possible, at least within 10 minutes (this depends on the temperature and relative humidity level). The parts can at this stage still be adjusted
- Finally, push down one over the other well or tap with a rubber hammer.
- It is advised to have a gap of 3.2 mm between the parts to be bonded spacer blocks or pieces of foam tape may be used), to allow the adhesive to smooth out any distortions (especially important in exterior use or under humid conditions).
- The internal strength of **Parabond 800** immediately after application is such that bonding is possible without clamping or temporary support.

### Tooling

If desired, smooth finishing can be done using **DL 100** or **rubber stripper**.

### Cleaning

Any adhesive that may protrude along the edges can be removed using a stopping knife. Adhesive residue that has not yet dried, can be removed using **Parasilico Cleaner**. Dried adhesive must be removed mechanically.

### Painting

Paintable with most water and solvent based paints. Can be painted wet on wet. After 48 hours, the surface must be cleaned first before it can be painted. Pre-testing is necessary. Alkyd paints require an extended drying time.

## SAFETY

Please consult the safety data sheet online: [www.dl-chem.com](http://www.dl-chem.com).

## LIMITATIONS

- Permanent exposure to high relative humidity may cause fungal growth.
- Not suitable for joints with a width or depth < 5 mm.
- No adhesion on PE, PP, PA, PTFE (Teflon®) and bituminous substrates.
- On bituminous surfaces: use **Paraphalt** for this purpose.
- On polycarbonate and polyacrylate: use **Parasilico PL** for this purpose.
- Not suitable for indoor swimming pools. Swimming pools containing chlorine and have constant submersion under water.
- Not suitable for bonding masonry to facade supports.

## TECHNICAL APPROVALS

- EC1<sup>PLUS</sup> licence 8904/13.11.12



\* Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

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